

LI-ION BATTERY INDUSTRY

MEASUREMENT & QUALITY-CONTROL SOLUTION

ALUMINUM & COPPER FOIL
ANODE & CATHODE COATING
CALENDER
SLITTER
BATTERY SEPARATOR FILM





SCANTECH

**FRANCE
HEADQUARTERS**

Founded in 1992, SCANTECH was first to introduce low-energy X-ray transmission technology for the measurement of lightweight materials. Today, over 1,000 scanners are installed annually around the world for many types of production lines, including all types of extruded films, non-woven fibers, lamination and coatings processes, and metals.

SCANTECH continues to lead the world-wide market for X-ray, laser, infrared, and microwave online measurement and control systems, as well as visual inspection tools thanks to our focus on innovation. We are dedicated to expanding and perfecting our offer to include groundbreaking technology, incorporating laser triangulation, ergonomic UI, and automatic calibration.

SCANTECH is headquartered in France, with fully-owned subsidiaries in China (Guangzhou), the USA, Germany, Italy, South Korea, India, Malaysia, and Taiwan. All core components, such as sensors and

electronic circuit boards, are designed in France and the entire production process is supervised by French professional and technical personnel.

To ensure product quality and customer satisfaction, each subsidiary provides comprehensive customer support, and installation and maintenance services locally. With multiple assembly centers around the world, SCANTECH can supply the same high-quality products to domestic customers, and provide timely service and a complete stock of spare parts.

Each center is in full accordance with the quality standards of SCANTECH's production plant in France.

ON-LINE PRODUCTION MEASUREMENT SYSTEM



ENERGY



EXTRUSION



METAL



PAPER

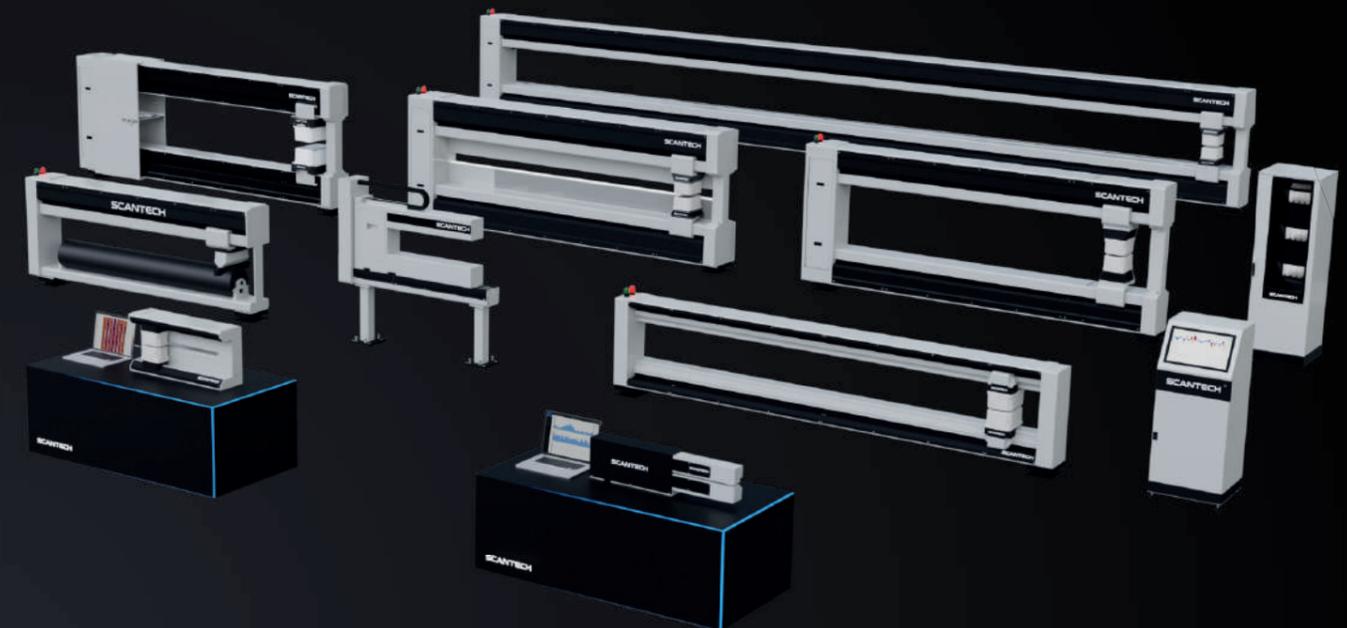


LAMINATION AND CONVERTING



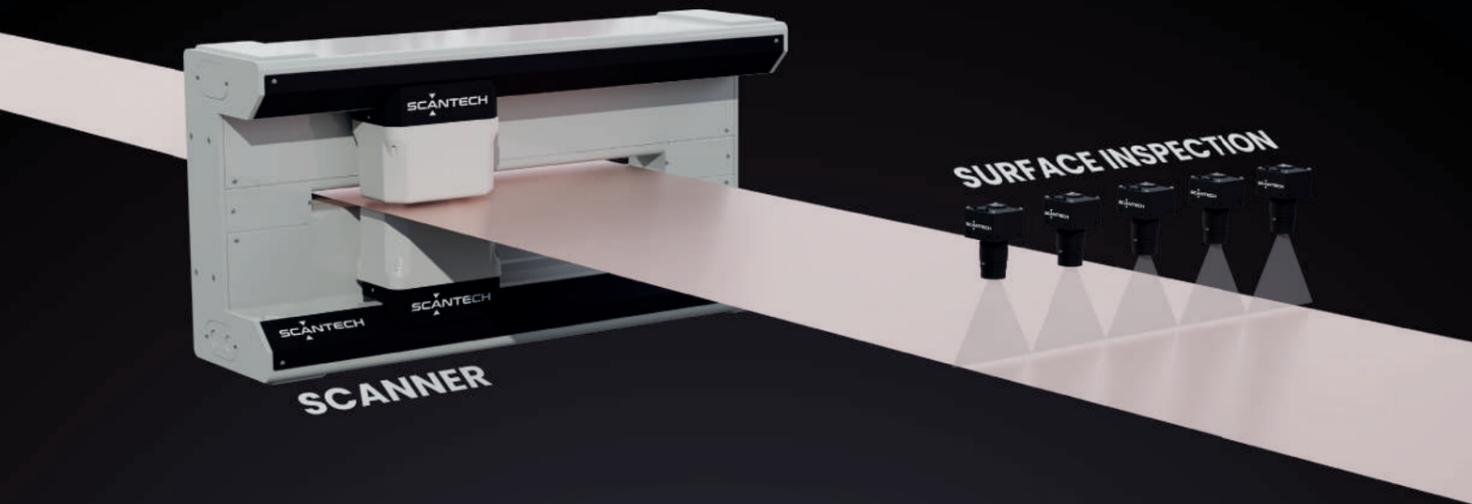
TEXTILE AND NON-WOVEN

WIDE RANGE OF FRAMES & CONSOLES



MEASUREMENT SOLUTION FOR

ALUMINUM & COPPER FOIL



MEASUREMENT SYSTEM

1 SCANNER

1 CAMERA STATION Surface inspection system

HMIs

- 1 supervision station with the FLEXSCAN interface
- OPC-UA connection with the SCANTECH network

LOCATION

- On the slitter line for copper foil
- On the lamination line for aluminum foil

FEATURES

RECOMMENDED SCANNER

SCANNER

Type: Micro OF3

Width: from 500 to 2000mm

MEASUREMENT

THICKNESS MEASUREMENT

- Range: 1 to 100µm
- Technology: low-energy x-ray transmission sensor
- Accuracy: Better than 0.1%

VISUAL INSPECTION

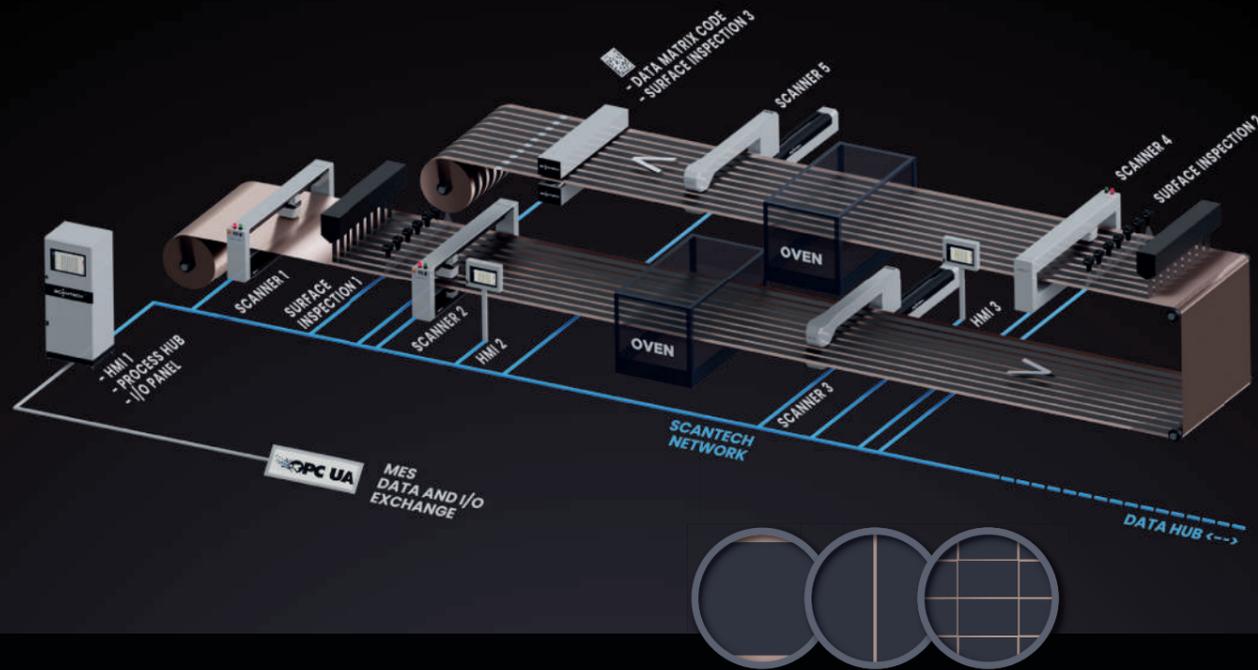
SURFACE INSPECTION

- CD restitution: <100µm
- MD restitution: <100µm
- Defect classification



MEASUREMENT AND QUALITY-CONTROL SOLUTION

ANODE & CATHODE COATING LINES



MEASUREMENT SYSTEM

5 SCANNERS USING OUR ADVANCED SAMESPOT TECHNOLOGY

- Scanner 1 for the foil substrate
- Scanner 2 and 4 for each wet coating section
- Scanner 3 and 5 for each dry coating section

3 CAMERA STATIONS

- Surface inspection systems 1 and 2 for each wet coating section
- Surface inspection system 3 before the winder

HMIs

3 SUPERVISION STATIONS WITH THE FLEXSCAN INTERFACE

- 2 HMIs dedicated to the coating stations
- 1 full-line HMI inside the control room
- OPC-UA connection with the SCANTECH network

FEATURES

RECOMMENDED SCANNERS

SCANNERS: 1, 2 & 4

- Type: LV3 O-Frame
- Typically 800mm for cathodes and 1400mm for anodes

SCANNERS: 3 & 5

- Type : LV3 O-Frame if thickness is required
HC3 C-Frame if thickness is not required

MEASUREMENTS

FOIL BASIS WEIGHT MEASUREMENT

- Range: 1 to 100µm
- Technology: low-energy x-ray transmission sensor
- Accuracy: Better than 0.1%

WET OR DRY BASIS WEIGHT MEASUREMENT

- Range: 1 to 500g/m²
- Technology: auto-calibration x-ray sensor
- Edge detection resolution: ≈ 0.5mm
- Accuracy: Better than 0.1%
- Absolute weight measurement without calibration: better than 1%
- “Bunny ears” profile visualization

OPTIONAL DRY THICKNESS MEASUREMENT

- Range: 1 to 500µm
- Technology: confocal sensor
- Accuracy: Better than 1µm

OPTIONAL DRY DENSITY MEASUREMENT

- Technology: confocal sensor
- Accuracy: Better than 1%

VISUAL INSPECTION

DEFECT DETECTION

- CD restitution: <100µm
- MD restitution: <100µm
- Defect classification

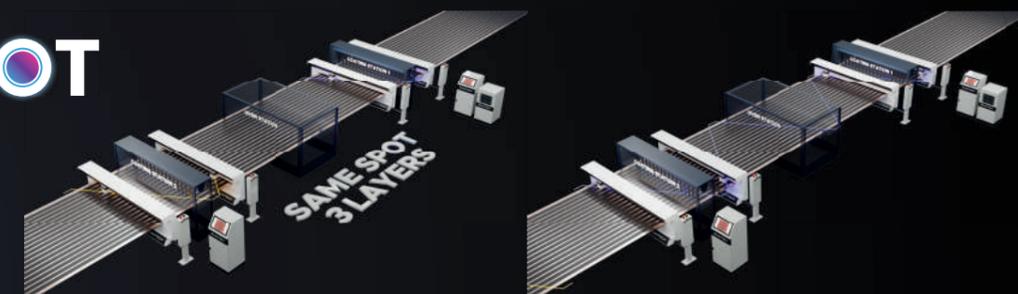
GEOMETRY MEASUREMENT

- Geometric figure control, including double-sided overlapping patterns and ceramic coating
- Patterns and stripes
- Accuracy: Better than 0.1µm

TRACEABILITY

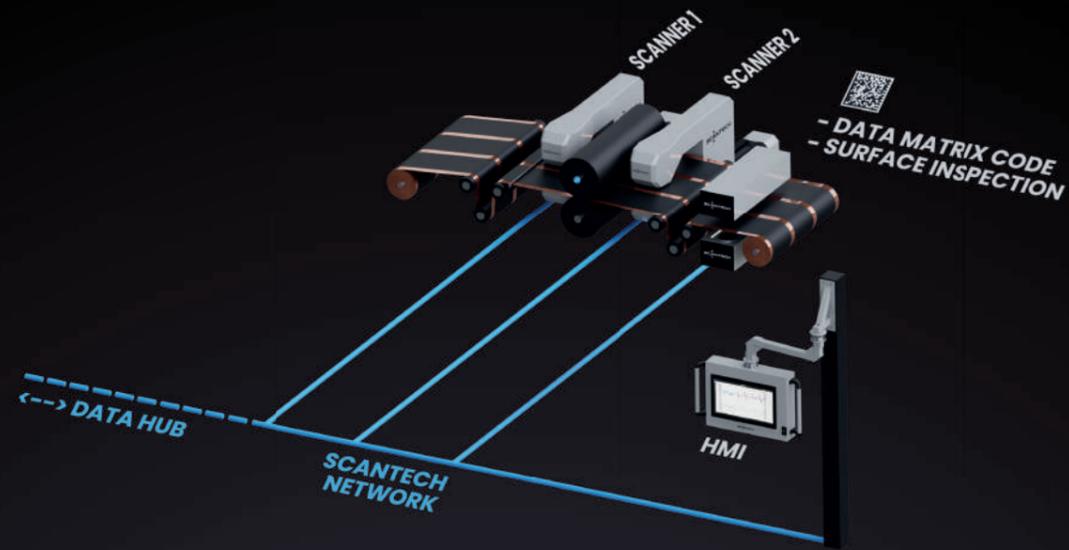
Data Matrix Code (DMC) interpretation

ADVANCED SAMESPOT



MEASUREMENT SOLUTION FOR

ANODE & CATHODE CALENDERING LINES



MEASUREMENT SYSTEM

2 SCANNERS

- Scanner 1 measures the thickness before the calender
- Scanner 2 measures the thickness and the density after the calender

VISUAL INSPECTION SYSTEM

1 CAMERA STATION

- Surface inspection system after the calender

HMIs

1 SUPERVISION STATION WITH THE FLEXSCAN INTERFACE

- 1 HMI next to the calender station
- OPC-UA connection with the SCANTECH network

FEATURES

RECOMMENDED SCANNERS

SCANNERS 1 & 2

Type: HC3 C-Frame Before and after the calender

MEASUREMENTS

THICKNESS MEASUREMENT BEFORE THE CALENDER

- Range: 1 to 500µm
- Technology: confocal sensor
- Accuracy: Better than 1µm

DENSITY MEASUREMENT

Obtained using the ratio of the basis weight and the thickness

BASIS WEIGHT MEASUREMENT AFTER THE CALENDER

- Range: 1 to 500g/m²
- Technology: auto-calibration weight measurement sensor
- Accuracy: Better than 0.1%

VISUAL INSPECTION

DEFECT DETECTION

- CD restitution: <100µm
- MD restitution: <100µm
- Defect classification

GEOMETRY MEASUREMENT

- Geometric figure control, including double-sided overlapping patterns and ceramic coating
- Patterns and stripes
- Accuracy: Better than 0.1µm

TRACEABILITY

- Data Matrix Code (DMC) interpretation

VISUAL INSPECTION

DEFECT DETECTION

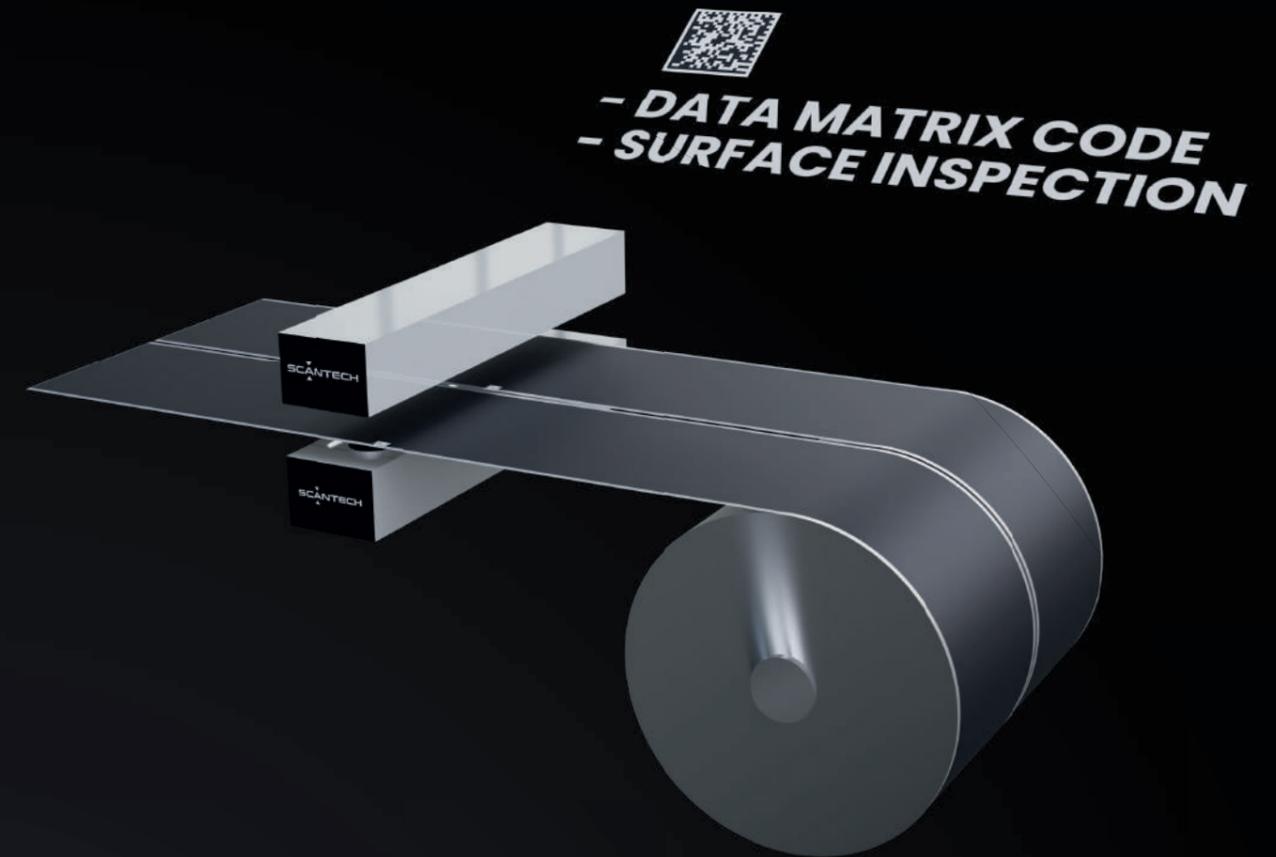
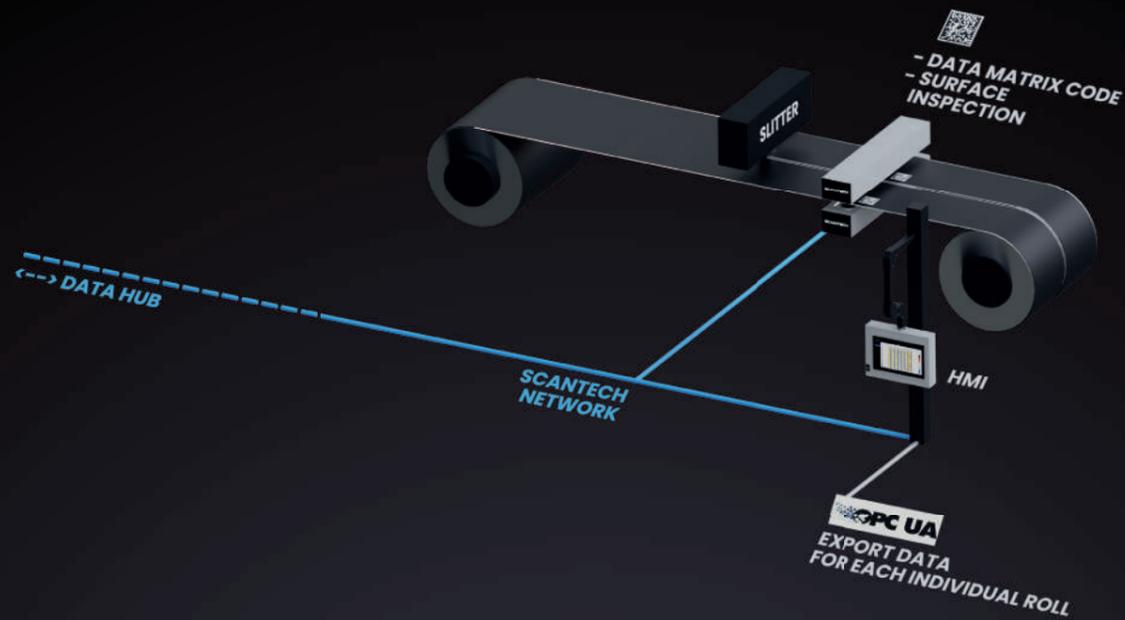
- Defect classification

TRACEABILITY

- Data Matrix Code (DMC) interpretation

FEATURE SYSTEM FOR

**SLITTER
ANODE & CATHODE LINES**



VISUAL INSPECTION SYSTEM

1 CAMERA STATION

- Surface inspection system after the slitter

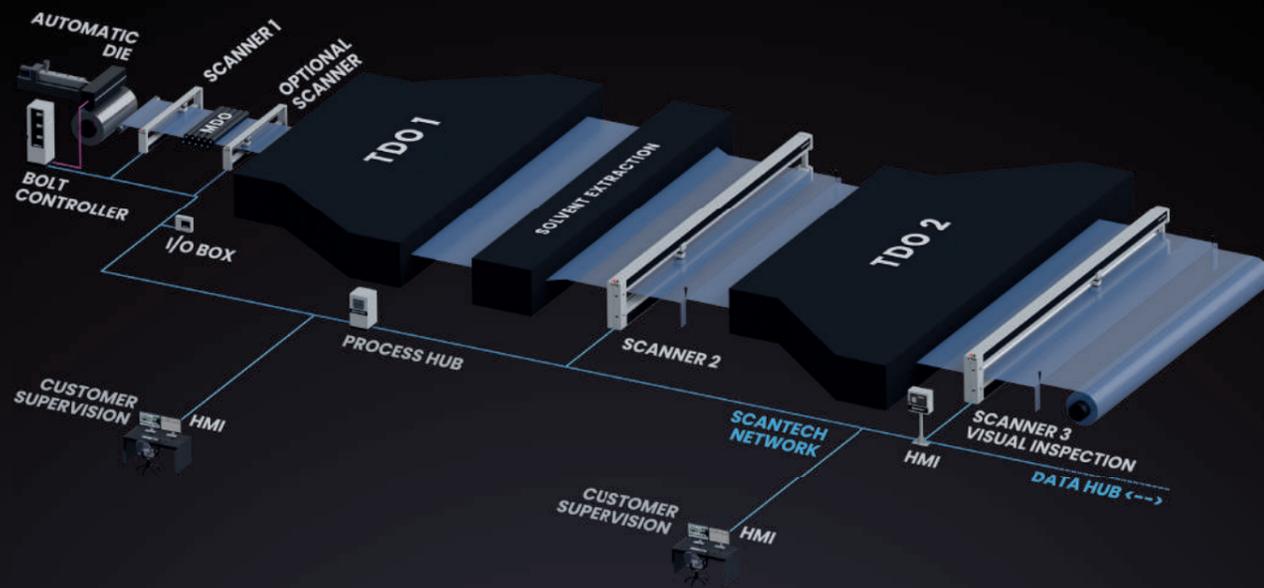
HMI

1 SUPERVISION STATION WITH
THE FLEXSCAN INTERFACE

- 1 HMI next to the slitter station
- OPC-UA connection with the SCANTECH network

MEASUREMENT SOLUTION FOR
BATTERY SEPARATOR FILM

CONTROL | VISUAL INSPECTION



BIAX SCANNERS

Powerhouse performance



FROM 500 mm TO 15000 mm

FEATURES



True Thickness



TDO Stretch Profile



Edge Profile



Defect Detection



Filler: CaCO₃ | TiO₂ | BaSO₄

FX FLEXSCAN

INDUSTRY 4.0



Bolt representation and automatic die control.

CONTROL



AUTO MAPPING

APC - Auto Profile Control



TDO STRETCH PROFILE



MELT FLOW MODEL



CASCADE CONTROL

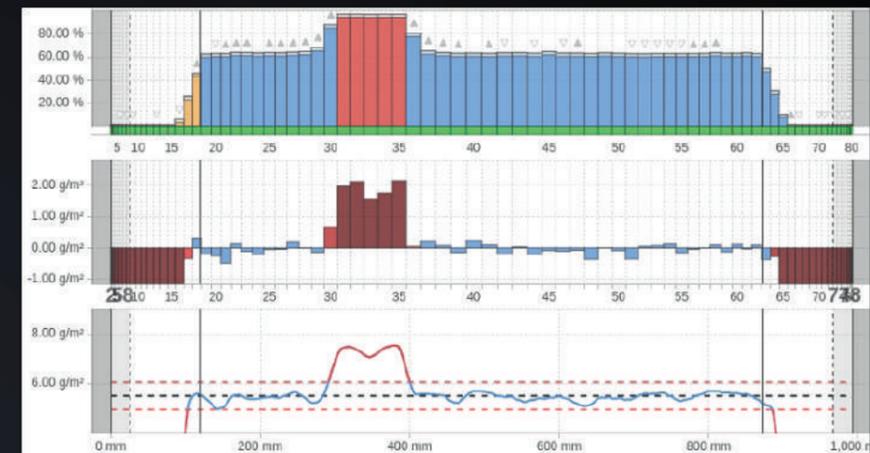


BOLT CONTROLLER

Power & Temperature Control up to 360 bolts



MACHINE DIRECTION CONTROL



For more information please visit www.scantech.com



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